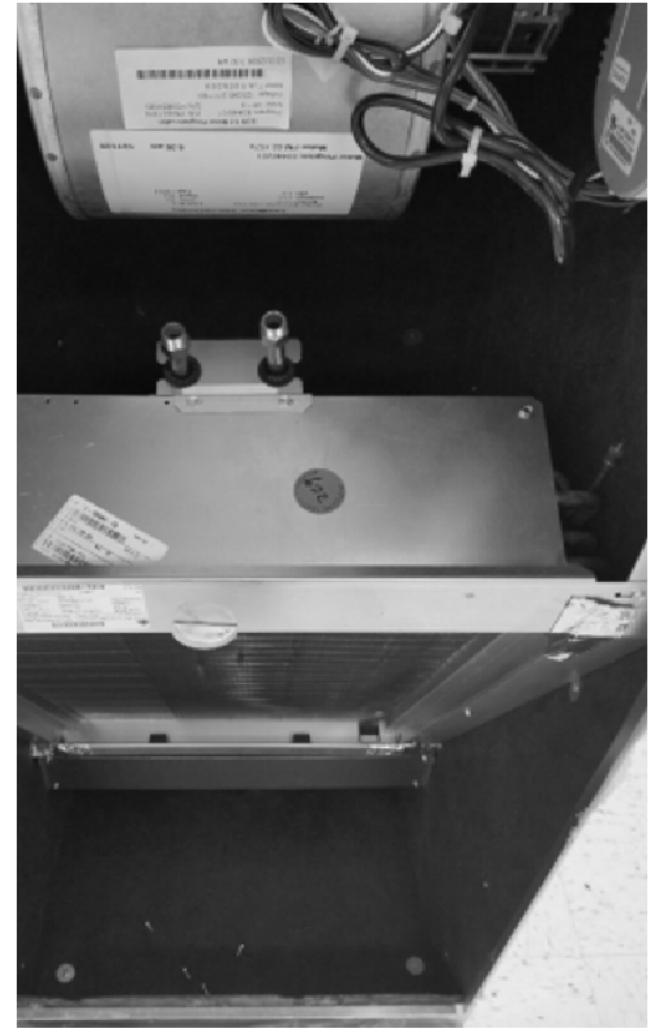




STEP 1.  
REMOVE BLOWER SHIELD




STEP 2.  
REMOVE FILTER FROM COIL.



STEP 3.  
REMOVE FLEX HOSES FROM  
VALVE PACK CONNECTIONS.

UNCONTROLLED WHEN PRINTED

		STANDARD APPLIED TOLERANCES		THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.				
		WELDING:	LENGTH $\pm 0.063"$ ANGULAR $\pm 3"$ SQUARE $\pm 0.063"$					
REVISION DESCRIPTION		INITIAL RELEASE		CU TUBING:	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.			
				SHEET METAL:	TITLE: INSTR, 1/2IN COIL REMOVAL, VH			
					MATERIAL: N/A			
ECR / SFA / DVR NO.	BY	DATE	CK BY	DATE	ITEM NO	SHEET	DRAWING NO	REV
N/A	AJM	2/15/21	AJM	2/15/21	70-74063-01	1 OF 6	70-74063	A

**DO NOT SCALE DRAWING**  
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED




STEP 4.  
 1: REMOVE ALL 4 SCREWS FROM COIL  
 BAFFLE.  
 2. SCORE SILVER TAPE TO SEPARATE BAFFLE  
 FROM COIL.



STEP 5.  
 LIFT BAFFLE UP AND PULL OUT.

UNCONTROLLED WHEN PRINTED

		STANDARD APPLIED TOLERANCES		THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.	
		WELDING:	LENGTH ± 0.063" ANGULAR ± 3° SQUARE ± 0.063"		
REVISION DESCRIPTION		INITIAL RELEASE		THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.	
		ECR / SFA / DVR NO.	BY		
N/A		AJM		2/15/21	
AJM		AJM		2/15/21	
DO NOT SCALE DRAWING		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED		TITLE: INSTR, 1/2IN COIL REMOVAL, VH	
ITEM NO		SHEET		DRAWING NO	
70-74063-01		2 OF 6		70-74063	
MATERIAL		REV		REV	
N/A		A		A	




STEP 6.  
REMOVE 2 SCREWS FROM COIL TOP PANEL  
TO COIL SUPPORTS

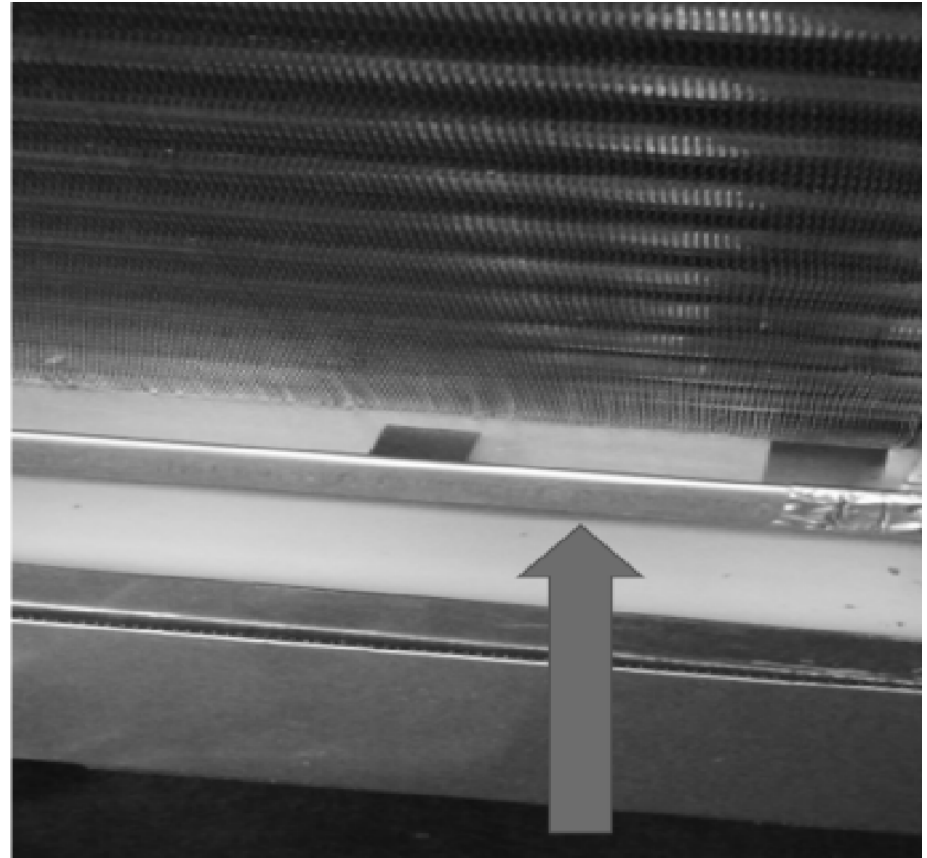


STEP 6.  
LIFT COIL OFF OF STAND

UNCONTROLLED WHEN PRINTED


		STANDARD APPLIED TOLERANCES		THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.							
		WELDING:	LENGTH				± 0.063"	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.			
CU TUBING:	CUT LENGTH	± 0.063"	<b>TITLE:</b> INSTR, 1/2IN COIL REMOVAL, VH								
	FORMED LENGTH	± 0.125"				<b>MATERIAL:</b> N/A					
SHEET METAL:	FORMED ANGLE	± 5°	<b>ITEM NO</b> 70-74063-01								
	HOLE DIA	± 0.005"				<b>SHEET</b> 3 OF 6					
	CUT SIZE	± 0.031"							<b>DRAWING NO</b> 70-74063		
	CUT ANGLE	± 1°									
CUT SQUARE	± 0.016"	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED									
FORMED DIM	± 0.031"				DO NOT SCALE DRAWING						
FORMED ANGLE	± 3°							THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.			
FORMED SQUARE	± 0.031"										UNCONTROLLED WHEN PRINTED

REVISION DESCRIPTION					INITIAL RELEASE				
ECR / SFA / DVR NO.	BY	DATE	CK BY	DATE					
N/A	AJM	2/15/21	AJM	2/15/21					



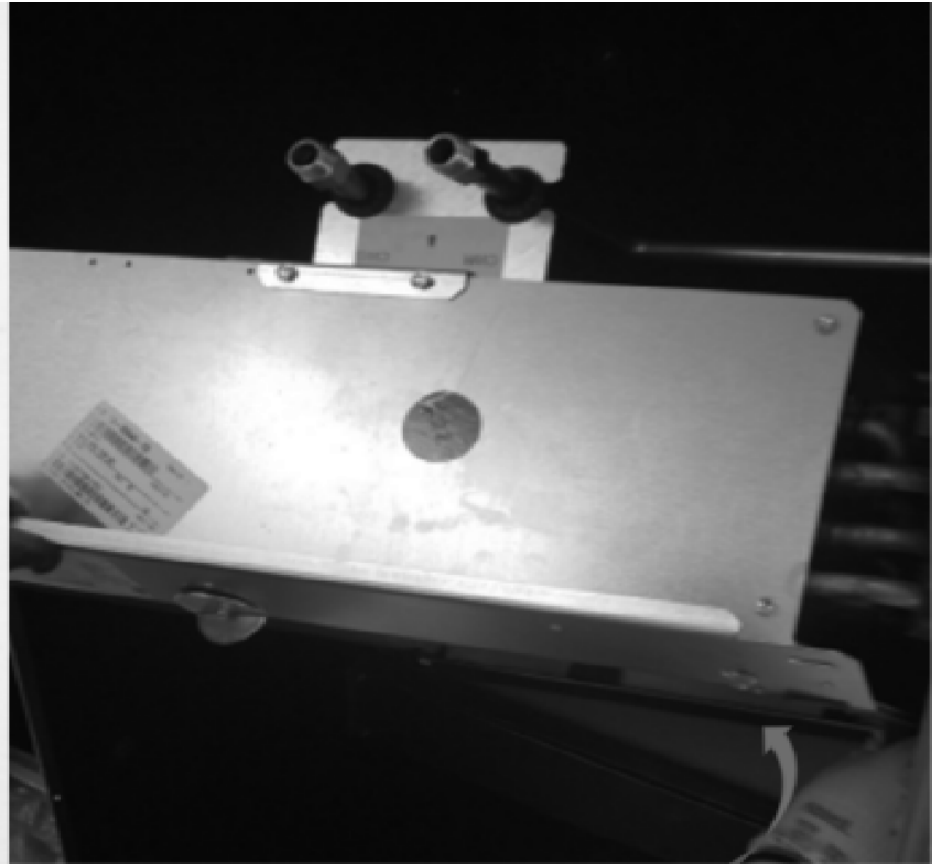
STEP 8.  
SLIDE COIL TO BACK OF UNIT.

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		STANDARD APPLIED TOLERANCES		THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.					
		WELDING:	LENGTH ± 0.063" ANGULAR ± 3° SQUARE ± 0.063"						
REVISION DESCRIPTION		INITIAL RELEASE		CU TUBING:	CUT LENGTH ± 0.063" FORMED LENGTH ± 0.125" FORMED ANGLE ± 5°	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.			
				SHEET METAL:	HOLE DIA ± 0.005" CUT SIZE ± 0.031" CUT ANGLE ± 1° CUT SQUARE ± 0.016" FORMED DIM ± 0.031" FORMED ANGLE ± 3° FORMED SQUARE ± 0.031"				
ECR / SFA / DVR NO.		BY	DATE	CK BY	DATE	TITLE:		MATERIAL	
N/A		AJM	2/15/21	AJM	2/15/21	INSTR, 1/2IN COIL REMOVAL, VH		N/A	
DO NOT SCALE DRAWING DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED						ITEM NO	SHEET	DRAWING NO	REV
						70-74063-01	4 OF 6	70-74063	A




STEP 9.  
LEAN COIL TO FRONT OF UNIT TILL TOP PLATE IS  
OUT OF UNIT.



STEP 10.  
SLIGHTLY ROTATE HEADER SIDE UPWARDS TO  
CLEAR TUBING.

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		WELDING:	LENGTH $\pm 0.063"$ ANGULAR $\pm 3"$ SQUARE $\pm 0.063"$	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.				
REVISION DESCRIPTION		INITIAL RELEASE		TITLE: INSTR, 1/2IN COIL REMOVAL, VH		MATERIAL		
						N/A		
ECR / SFA / DVR NO.	BY	DATE	CK BY	DATE	ITEM NO	SHEET	DRAWING NO	REV
N/A	AJM	2/15/21	AJM	2/15/21	70-74063-01	5 OF 6	70-74063	A

**DO NOT SCALE DRAWING**  
DIMENSIONS ARE IN INCHES UNLESS  
OTHERWISE NOTED



STEP 10.  
PULL COIL OUT OF UNIT.

UNCONTROLLED WHEN PRINTED

		STANDARD APPLIED TOLERANCES		THIS DRAWING MAY NOT REFLECT THE MOST CURRENT REVISION. PLEASE CHECK TO MAKE SURE DRAWING IS CURRENT.				
		WELDING:	LENGTH ANGULAR SQUARE	± 0.063" ± 3° ± 0.063"	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.			
CU TUBING:	CUT LENGTH FORMED LENGTH FORMED ANGLE	± 0.063" ± 0.125" ± 5°	<b>TITLE:</b> INSTR, 1/2IN COIL REMOVAL, VH <b>MATERIAL:</b> N/A					
REVISION DESCRIPTION		INITIAL RELEASE		<b>DO NOT SCALE DRAWING</b> DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED				
ECR / SFA / DVR NO.	BY	DATE	CK BY	DATE	ITEM NO	SHEET	DRAWING NO	REV
N/A	AJM	2/15/21	AJM	2/15/21	70-74063-01	6 OF 6	70-74063	A